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SPECIFICATION 2019 MODEL CF4.0-UL-PLC-100053 v_1.4
Automatic 4 GPM Fuel Polishing System with Pre-Filter

- 1) Design: 240 GPM fuel polishing system for one diesel fuel storage tank
 - Complete factory-assembled automatic particulate filtration, water separation and removal system to maintain the purity of No. 2 fuel oil held in extended storage. The system shall circulate the oil from the storage tank, through the system, removing water and particulate matter, then returning the clean dry fuel back to the storage tank.
 - The System shall exceed diesel engine manufacturer's cleanliness target of ISO 18/16/13. Water removal to less than 100 PPM
 - The system shall separate free and emulsified water from diesel fuel with a military type micro-glass coalescer/filter and hydrophobic water separator within a stainless steel top loading housing.
 - System shall have a touch screen HMI and PLC controller that schedules system operation with alarms and sensors that automatically indicate filter conditions, presents of water in trap, and fluid leak.
 - Industrial electric control panel shall be Underwriters Laboratory 508A and CE Listed
 - System shall be installed with supply and return piping that is exclusive to the system and independent of any other piping to or from the storage tank(s). System supply piping shall extend to contact the storage tank bottom and be designed to maintain contact with the storage tank bottom to extract even small droplets of water.

- 2) The filtration system shall consist of but not limited to the following components:
 - a) Equipment Enclosure: welded aluminum, powder coated, with bottom sump.
 - b) Five stage filtration and water removal
 - i) First stage particulate filtration three (3) micron spin-on type
 - ii) Second, third, and fourth stage filter/coalescer within a stainless steel housing:
 - a. treated cellulose particulate filter
 - b. micro-glass coalescer (mil jet fuel type)

- c. hydrophilic cloth wrap.
 - iii) Fifth stage water separator Teflon coated stainless steel
- c) Fuel circulation pump bronze 4 GPM w/pressure relief 115/230V 1PH 50/60Hz
- d) Stainless steel separated water trap one gallon capacity w bottom drain valve
- e) Valves: supply and return valves shall be 1" ball valves, drain ½" ball valve
- f) Sensors:
 - i) Vacuum sensor transmits condition of first stage filter to HMI/PLC
 - ii) Pressure sensor transmits condition of filter/coalesce to HMI/PLC
 - iii) Water sensor transmits high & low water levels in water trap
- g) Electrical:
 - i) Industrial Control Panel Underwriters Laboratory UL-508A and CE listed
 - ii) Power required: 115AC 1PH 50/60 Hz 20A
 - iii) Electrical Enclosure NEMA 4X
 - iv) Voltage: high 115AC, low 24DC
- h) Controller: HMI/PLC touch screen
 - i) Programmable: date, time, tank selection, run time
 - ii) Display:
 - (1) Low water in trap
 - (2) Vacuum at primary filter (filter change instructions)
 - (3) Pressure at final filter (filter change instructions)
 - (4) High water in trap (drain separated water)
 - (5) System on
 - (6) Tank selected for filtration
 - (7) Day selected for filtration
 - (8) Run time selected for filtration
 - (9) Time of day
 - iii) Alarms:
 - (1) High water in trap
 - (2) High vacuum (service primary filter)
 - (3) High pressure (service final filters)
 - (4) Fluid in system sump
 - (5) No fluid flow
- i) System Options:
 - i) Housing heat blanket for sub-freezing installations
 - ii) Mounting post with welded base plate
 - iii) Tank flange kit w/ 1" telescopic fuel pickup
 - iv) Modbus network kit
 - v) Fueltec Tech. on-site 8 hrs. for inspection and startup
 - vi) Tank cleaning and fuel polishing on existing fuel tank prior to system install.